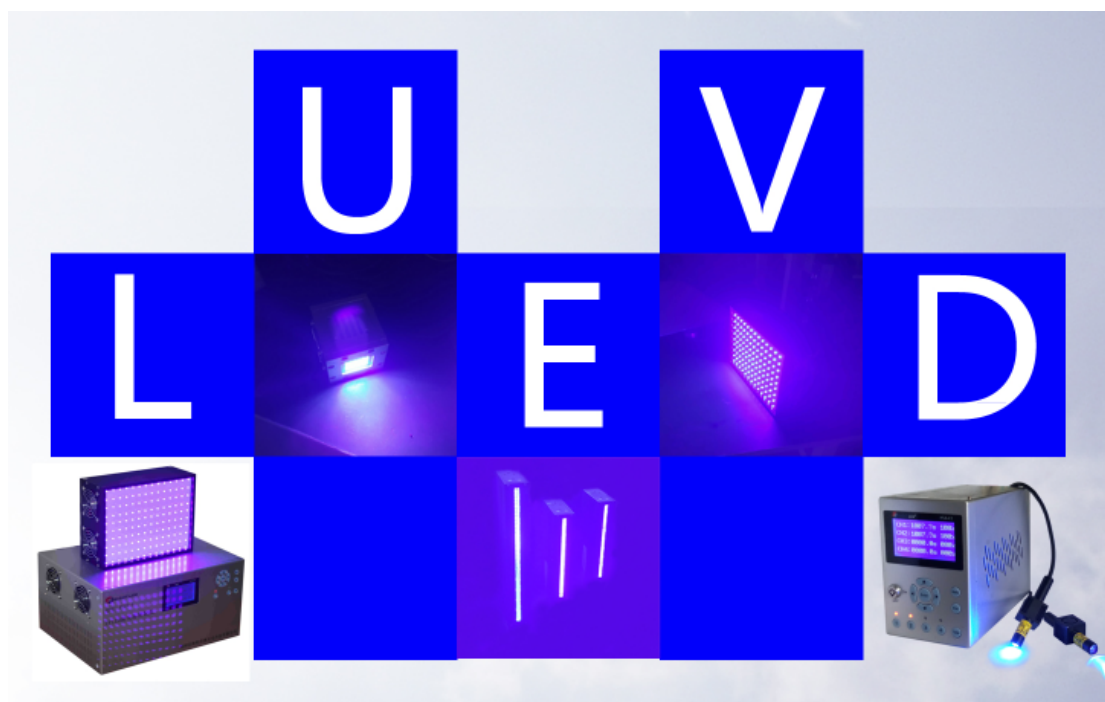


UV LED CURING SYSTEM

HTLD-4II

PRODUCT MANUAL



Thank you very much for buying HTLD uv-led curing system.

Please read the product manual before you use the HTLD uv-led spot curing system.

1 Component parts

1) product parts

<p>Power supply (110V/220V 60HZ)</p>	
<p>UV LED irradiation head</p>	
<p>Male plug</p>	

2) Function:



(正面)

Power supply

Number	Button name	Function
1	Menu	Home menu display, auxiliary channel exposure settings
2	Enter	Confirm selection
3	Esc	Return
4	↑ ↓ ← →	Control cursor
5	(1、2、3、4)	Corresponding to the beginning or end of the button channel UV light irradiation, corresponding to the channel in the process of the irradiation process of the inquiry.
6	Key	Open or lock screen parameters settings.
7	Total	Direct lighting
8	indicator light	To detect the normal connection of UV irradiation head or not, and to indicate the end of UV radiation.

3 Operation and setting

Function and operation

Turn on power supply, showing Figure 1.

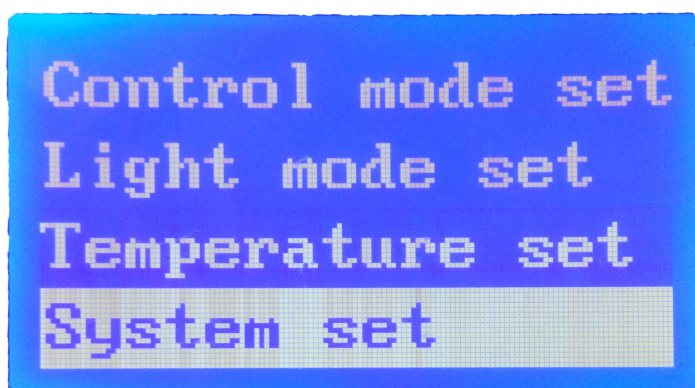


Figure 1

Control mode set

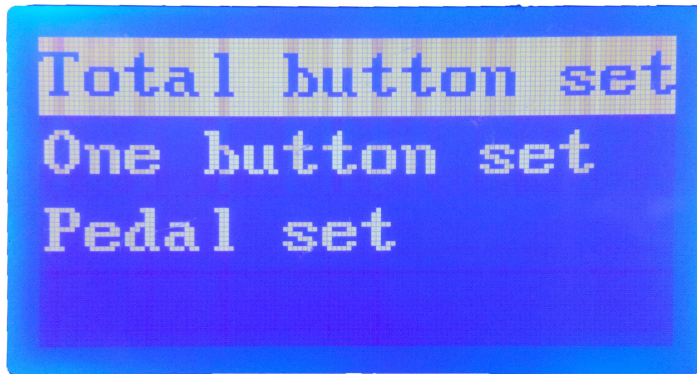


Figure 2

“Total button set” and “One button set” can be setted “available or unavailable” .

Press “Pedal set” showing Figure 3.

If UV LED lamp always lit is needed, choose “manual control” firstly, then short circuit left 1 to right 1.

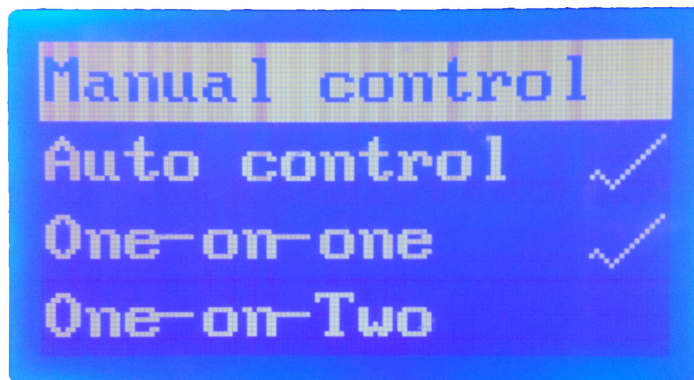
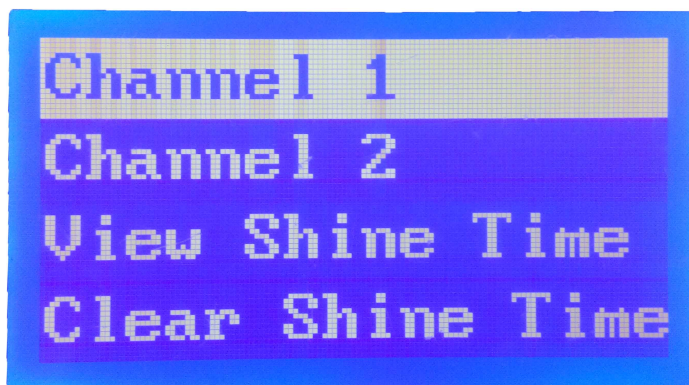


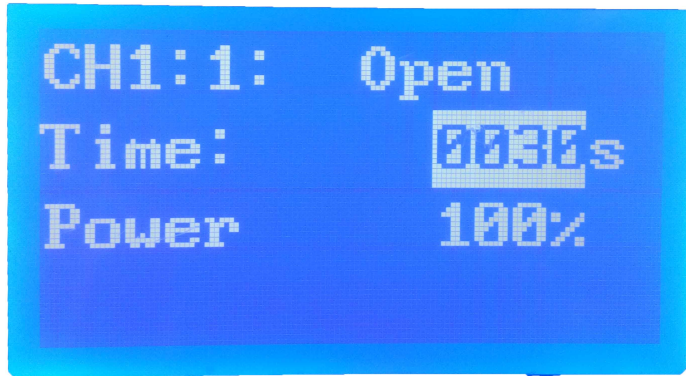
Figure 3

Light mode set



If 1 pc power supply match to 1 pc UV LED lamp, only Channel 1 is usable.

Press “↑ ↓ ← →” and “Enter” to change time and power.

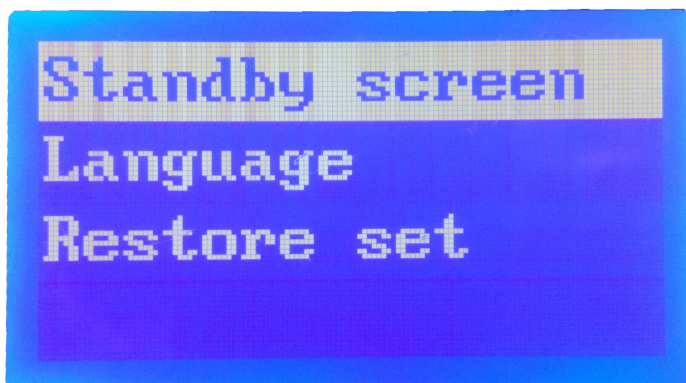


Temperature set

Please do not change temperature unless get confirmation from manufacture.



System set



I/O signal input and output serial instructions detail